

Guide to tap drill sizes

Recommended drill sizes for tapping

CUTTING TAPS



MJ

According to
DIN-ISO 5855



shaping your dreams

MJ

		
MJ 2	0,4	1,610 - 1,722
MJ 3	0,5	2,513 - 2,653
MJ 4	0,7	3,318 - 3,498
MJ 5	0,8	4,221 - 4,421
MJ 6	1	5,026 - 5,216
MJ 8	1,25	6,782 - 6,994
MJ 10	1,5	8,539 - 8,775
MJ 12	1,75	10.295 - 10,560



Complete Chart