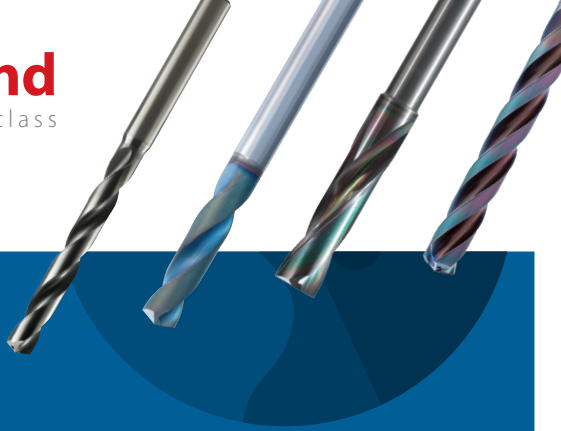
The A-Brand
The Tooling Masterclass



Guide to tap drill sizes

Recommended drill sizes for tapping

CUTTING TAPS

UNJC

UNJC

shaping your dreams

According to
ASME B 1.1 & ISO 3161

Ø	I	Ø
N°.4	40	2,35
N°.6	32	2,8
N°.8	32	3,5
N°.10	24	3,9
1/4	20	5,3

Ø	I	Ø
5/16	18	6,7
3/8	16	8,1
7/16	14	9,5
1/2	13	11,0
9/16	12	12,4

Ø	I	Ø
5/8	11	13,8
3/4	10	16,7
7/8	9	19,5
1	8	22,5

Complete Chart

OSG EUROPE LOGISTICS ▪ Avenue Lavoisier 1 ▪ B-1300 Z.I. Wavre - Nord - Belgium ▪ Tel: +32 10 23 05 07 ▪ Fax: +32 10 23 05 51 ▪ info@osgeurope.com