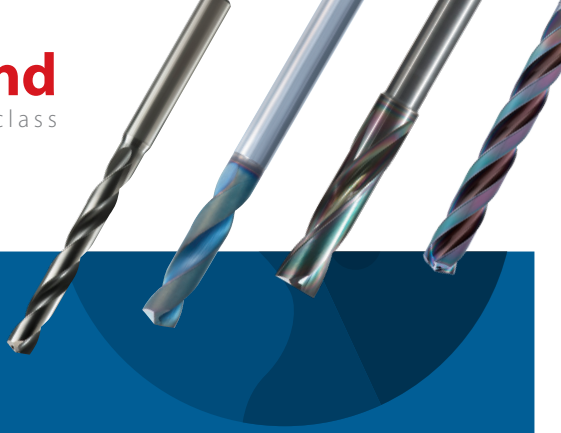
The A-Brand
The Tooling Masterclass



Guide to tap drill sizes

Recommended drill sizes for tapping

CUTTING TAPS

UNJF

UNJF

shaping your dreams

According to
ASME B1.15 & ISO 3161

Ø	I	Ø
N°.0	80	1,25
N°.1	72	1,55
N°.2	64	1,85
N°.3	56	2,1
N°.4	48	2,4
N°.5	44	2,7
N°.6	40	2,95

Ø	I	Ø
N°.8	36	3,6
N°.10	32	4,2
N°.12	28	4,7
1/4	28	5,55
5/16	24	7
3/8	24	8,6
7/16	20	10

Ø	I	Ø
1/2	20	11,6
9/16	18	13
5/8	18	14,6
3/4	16	17,55
⅞	14	20,5
1	12	23,5

Complete Chart

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